

This latter arrangement leaves a gap of $\frac{1}{2}$ in. between the two $4\frac{1}{2}$ in. Angle Girders. Two opposite Angle Girders 2 are joined through their eleventh holes by a $9\frac{1}{2}$ in. Strip 5, then the entire base of the machine is filled in by four $5\frac{1}{2} \times 3\frac{1}{2}$ in. Flat Plates 6 and a $5\frac{1}{2} \times 2\frac{1}{2}$ in. Flat Plate 7.

Angle Girders 1 at each side are now further joined by a $9\frac{1}{2}$ in. Angle Girder 8, then each side is completed by two $4\frac{1}{2} \times 2\frac{1}{2}$ in. Flexible Plates, edged by $2\frac{1}{2}$ in. Strips 9, and two $4\frac{1}{2} \times 2\frac{1}{2}$ in. Flat Plates 10, connected by two $4\frac{1}{2}$ in. Strips 11. The large gap remaining accommodates the outlet chute, obtained from two $2\frac{1}{2} \times 2\frac{1}{2}$ in. Triangular Flexible Plates 12 joined by a $3\frac{1}{2} \times 2\frac{1}{2}$ in. Flat Plate 13 extended two holes by a $3\frac{1}{2} \times 2\frac{1}{2}$ in. Flexible Plate 14. Attached by Angle Brackets to this last Plate is a $3\frac{1}{2} \times \frac{1}{2}$ in. Double Angle Strip 15, the lugs of which are extended by Fishplates. Also attached by Angle Brackets, to Strips 9, is the inlet guide, obtained from two $3\frac{1}{2}$ in. Flat Girders 16 spaced apart by three $3\frac{1}{2}$ in. Strips.

Inside the cabinet, a ledge is provided all round by bolting two $5\frac{1}{2} \times 1\frac{1}{2}$ in. Flexible Plates to the horizontal flange of each Angle Girder 8, each pair of Flexible Plates being edged by a $7\frac{1}{2}$ in. Strip 17. When the four $7\frac{1}{2}$ in. Strips are in place, they should form a square, as shown. Note, incidentally, that the upper corners of the cabinet are strengthened by $1\frac{1}{2}$ in. Corner Brackets 18.

Table and knocker

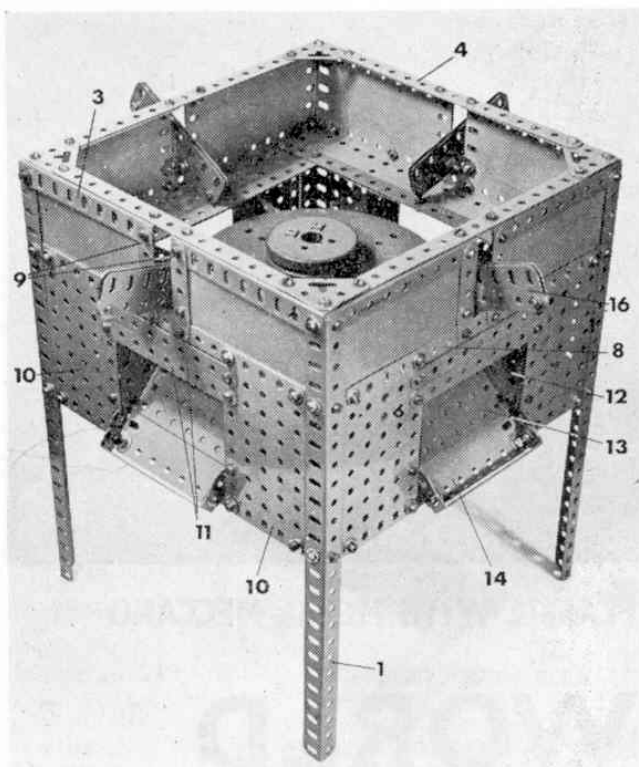
Coming now to the table and knocker, I must recommend that you follow the building sequence exactly. An 8-hole Wheel Disc 19 is fixed by two $\frac{1}{2}$ in. Bolts to the inside of Flat Plate 7, a Collar on the shank of each Bolt acting as a spacer. Held by Nuts in this Wheel Disc are four $3\frac{1}{2}$ in. Screwed Rods, to the top ends of which a 6 in. Circular Plate 20 is secured, also by Nuts, two of which fix a $1\frac{1}{2}$ in. Strip 21 across the centre of the Plate. A Double Arm Crank is now tightly fixed by one Bolt to the back of a Wheel Flange, care being taken to see that the centre bore of the Crank coincides with the notch in the middle of the Wheel Flange. A $5\frac{1}{2}$ in. Rod 22 is mounted tight in the boss of the Crank, then another Wheel Flange 23 is attached by $\frac{1}{2}$ in. Bolts to the first Wheel Flange. Note that the Flanges of both these parts point in the same direction, i.e. down the length of Rod 22.

The Rod is now journalled in the centre hole of Strip 21 and in Wheel Disc 19, as well as in the corresponding hole of Flat Plate 7, to be held in place by a Collar beneath the Plate. Mounted on the end of the Rod is a $1\frac{1}{2}$ in. Helical Gear 24 in mesh with a $\frac{1}{2}$ in. Helical Gear on the output shaft of a Power Drive Unit. This Unit is bolted, along with a $1\frac{1}{2} \times 1\frac{1}{2}$ in. Flat Plate, to a $1\frac{1}{2}$ in. Angle Girder 25, fixed to one of the $5\frac{1}{2} \times 3\frac{1}{2}$ in. Flat Plates forming the underside of the cabinet.

PARTS REQUIRED

1-1a	1-14a	4-80c
4-1b	1-24a	8-103d
8-2a	232-37a	8-111a
12-3	208-37b	2-111c
8-5	60-38	4-133
1-6a	4-52a	1-137
4-8	4-53	1-146
8-8a	8-53a	8-189
8-9a	3-59	4-190a
1-9b	1-62b	8-191
8-10	1-70	1-211a
32-12	1-74	1-211b
		8-223

1 Power Drive Unit



In this general view of the Meccano Slot Machine, the strong exterior construction of the model is clearly shown. Note the "lip" on the outlet chutes.

An underside view of the model, with the Power Drive Unit in position. A pair of Bevel Gears transmits the drive from this Unit to the revolving Knochers.

